

# Determination of oil, protein and moisture content in whole seeds of three oleiferous *Brassica* species using near-infrared reflectance spectroscopy

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## **Abstract**

The near infrared reflectance spectroscopy (NIRS) was used for non destructive estimation of biochemical components in seed for three Brassica species, irrespective of harvest season and seed coat colour heterogeneity of the samples. Self – pollinated seeds of 132 yellow or brown seeded genotypes of B. juncea, B. napus and B. rapa were analysed through wet chemistry and NIRS scanning. The nuclear magnetic resonance (NMR), oven drying, and Kjeldahl nitrogen estimation were used as reference methods for oil, moisture and protein content, respectively. Considerable variations were observed between and within the species for these constituents. The original Log 1/R seed spectrums showed high absorption in the range of 1124– 1300, 1592– 1868, 1920– 2104, and 2208– 2356 nm wavelength. A considerable base line and absorption intensity variations were observed for between and within the species respectively. The  $2^{nd}$  derivative transformation with gap = 2, segment size = 2 nm was established as most appropriate for calibration development. The best combined species calibrations resulted in the best calibration statistics for the estimation of the oil (SECV = 1.30,  $R^2$  = 0.94, SEC = 1.18), moisture (SECV = 0.12,  $R^2$  = 0.87, SEC = 0.39) and protein content (SECV = 12.19,  $R^2$  = 0.91, SEC = 2.18). A high linear correlation ( $r^2$  > 0.85) and non – significant difference ( $r^2$  >  $r^2$ 

Keywords: De -oiled meal protein, spectral data, oil content, moisture percentage

## Introduction

The seeds of oleiferous *Brassica* crops are valued for their oil content and the de-oiled meal is a rich source of protein valued as animal feed (Anonymous, 1995, 2000). The seed moisture content has a bearing on the storage and commercial value of the seed (Bandel *et al.*, 1991, Barnes *et al.*, 1989). The primary methods used for the estimation of these three biochemical components, namely, solvent extraction, Kjeldahl nitrogen estimation and oven drying are unsuitable due to seed destructive procedures. Therefore, rapid, cost effective, non-destructive and reliable multi-trait estimation methods are a prerequisite for selection of superior quality plants in crop improvement

programs. Near-infrared Spectroscopy (NIRS) is a rapid, reliable and non-destructive alternative procedure for estimation of such quality components (Batten, 1998). It provides a main advantage of simultaneous evaluation of multiple seed components such as oil, protein, glucosinolate content (Cowe, and McNicols, 1985, Dardanne, 1996), fatty acid composition (Daun and Williams, 1995) and seed colour (Daun et al., 1994, Downey and Rimmer, 1993) without the need of sample grinding or chemical alterations. However, much work utilizing this versatile tool has been done on B. napus, and information on the development of joint calibrations for multi-trait for more than one species is limited (Font et al., 1999). The joint species calibrations are valuable to screen/ evaluate commercial

harvests in countries like India, Pakistan, Australia and Canada, where more than one species of Brassica is cultivated, and also for screening of inter-specific hybrid progenies. The seed coat colour also influences the absorbance or reflectance of the NIR. Thus expectable calibrations for any seed component should contain both yellow and brown seeded genotypes (Daun et al., 1994). Apart from these, the environmental condition under which the crop is grown has a profound influence on the various seed components. Thus, calibration sets composed of seeds obtained from different environments (year of harvest) for the same genotype are also essential to take into account the environmental variations (Garrido-Varo et al., 1998). The present study was undertaken to access the accuracy of NIRS to estimate the oil, moisture and de – oiled meal protein content from whole seeds of *B. juncea*, *B. napus* and *B. rapa* genotypes and to develop calibrations that are independent of seed coat colour, year of harvest and species to estimate the three components.

## Material and Methods Plant material

The seeds of various genotypes of the three *Brassica* species were obtained from self-pollinated populations maintained at the field research station of the oilseed improvement group, The Energy and Resources Institute (TERI), New Delhi, India. These included yellow or brown seeded Indian and exotic genotypes. The seed samples for genotypes were harvested from one/ two consecutive seasons (Table 1). The cleaned seed samples, free from inert material, soil or plant debris constituted the calibration set.

Table 1. Details of Brassica germplasm used for development of calibration equations

Species	Gern	nplasm an	d its origin			ed coat col of accessi		Year v seed sa (no. of samp	mples	Grand Total
	Origin	No. of cultivar	No. of breeder s germplasm collections (Indian)	Total No. of geno- types	Yellow seeded	Brown seeded	Yellow and brown mixed seeds	Two years		Total no. of seed samples used for calibration
B. juncea	Indian	8	30	55	7	43	5	22	33	77
B. napus	Exotic Indian	17 6	40	54	0	54	0	12	42	66
B. rapa	Exotic Indian	8 10	<u>-</u>	22	1.6	7	0	2	20	26
	Exotic	8	5	23	16	7	0	3	20	26

<sup>\*</sup> Accessions with either yellow or brown or mixed seed coat colour out of the total no. of genotypes for eg 7 genotypes out of total 55 have yellow seed coat colour for the *B. juncea* samples.

<sup>\*\*</sup> Genotypes with seed samples of two or one years harvest eg. Out of the total 55 of *B. juncea* seed samples, the seeds of 22 genotypes were available for two years and for the rest of the genotypes, the seed samples were available for one year.

## Wet chemistry analysis (reference methods)

The moisture content (% seed weight) was determined by oven drying as per Hanson (Geladi et al., 1985) for which the seed samples weighing 500 to 800 mg were kept for 20 to 24 hrs at 80 °C. The protein content (% de-oiled meal weight) was estimated by determining the Nitrogen content using the micro Kjeldahl N distillation and subsequent multiplication of the nitrogen content value by 6.25, the universally accepted protein content estimation factor (Golbiowski et al., 2005). The oil content (% seed weight) was estimated by solvent extraction (Golebiowski, 2004) and by low resolution pulsed wave Nuclear Magnetic Resonance (NMR) using a Bruker PC-20 (20 mhz) analyser<sup>16\*</sup>. Oil content from both the reference methods for various Brassica samples in two replicates was compared by single factor analysis of variance (ANOVA) 17. The standard error of laboratory (SEL) was also calculated for the two methods used as per Windham et al<sup>18</sup>:  $[3_i [3(X_{ij} - X_j)^2/(R-1)]/N]^{0.5}$  where  $X_{ij}$  is the jth replicate of an th sample, X is the mean value of all replicates of the th samples by both reference methods, R is the number of replicates and N is the number of samples. Based upon the statistical comparison of the two methods, NMR was chosen as the reference method for calibration development. The five replicate reference method data for each seed sample was used for chemo-metric purposes.

## **NIR scanning**

The samples were scanned on a monochromator NIRSystems model 5000 (NIRSystems, Inc., Silver Springs, USA) equipped with a sample transport module. The instrument was operated at a constant temperature  $(25 \pm 2 \,^{\circ}\text{C})$  with  $40 - 45 \,^{\circ}\text{M}$  relative humidity. The standard sample cup (part number IH-0307 and IH-0308) was fitted with a special adapter (part number IH- 0337) to reduce the sample volume to  $\frac{1}{4}$  of the filled sample cup, thus reducing the sample size to approximately 300 mg of intact seed. The seed samples were acclimatized for about 24 hrs, to the ambient conditions of instrument use mentioned above, prior to NIR scanning. Five different, 300 mg seed sample spectrums were obtained for each seed sample

(grand total, Table 1), and each reflectance spectrum (log 1/R) was obtained by averaging 32 scans from 1100 to 2500 nm recorded at 2 nm intervals with smoothing (R refers to reflectance), using air (empty sample cup) as the reference. Four types of spectral data sets were obtained, three corresponding to the three *Brassica* species and one for all the species combined.

## Calibration and validation procedures

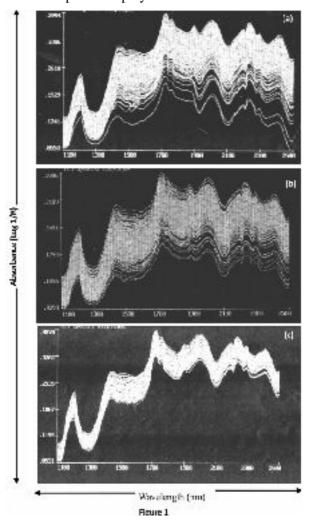
The chemometric software NSAS<sup>™</sup> version 3 (NIRSystems Inc. Silver Springs, USA) was used for spectral manipulation and calibration development. The original reflectance spectrums were corrected prior to calibration by applying 2<sup>nd</sup> derivative transformation. For scatter and base line shift correction, various gap width and segment sizes [2,0; 2,2; 2,3; 2,4 and 3,3 respectively] were used for the 2<sup>nd</sup> derivative transformation of the log (1/ R) spectrums. These spectral manipulations were first attempted for the *B. juncea* samples only. The Partial Least Square (PLS) calibrations for various modified 2<sup>nd</sup> derivative spectral data and reference method data for oil and moisture content were made using the spectral information from 1100 to 2500 nm. Cross validation was used to avoid over fitting of data. The Standard Error of Cross Validation (SECV), Coefficient of determination (R<sup>2</sup>) and the Standard Error of Calibration (SEC) were used to compare the validity of the calibration derived from various 2<sup>nd</sup> derivative spectral treatments (Batten, 1998). The most suitable spectral manipulation was then used for transformation of the B. napus, B. Rapa, B. juncea and combined species spectral data. Further, calibrations using PLS regression were made for the three species for oil, moisture and de-oiled meal protein content. The various calibration equations developed for the three seed components, from spectral data of different species and combined species spectral data, were compared using the SECV, R2, SEC, the Standard Error of Performance (SEP) and the Standard Deviation  $(SD)^{19}$ .

Validation in terms of routine NIRS analysis followed by reference method confirmation of the selected best calibrations was done using 30 unknown samples (samples not included in the calibration set) comprising of 10 genotypes of each of the three species. The  $r^2$ , SEC and single factor analysis of variance were used for comparison of the reference method and the NIRS results.

## Results and Discussion Spectrum attributes and development of calibrations equations

The original Log1/R seed spectrums for the three species showed sharp rise in absorption readings in four segments; 1124 to 1300 nm, 1592 to

Figure 1: The original Log 1/R spectra of the whole seeds of *B. juncea*, *B. napus* and *B. rapa*. (a) *B. juncea* seed spectra for 77 samples; total 385 (77×5 replicate) spectra displayed (b) *B. napus* seed spectra for 66 samples; total 325 spectra displayed (c) *B. rapa* seed spectra for 26 samples; total 130 spectra displayed



1868 nm, 1920 to 2104 nm and 2208 to 2356 nm (Figure 1). However, the peaks for absorption readings were diffused at longer wavelengths specifically 2104 to 2500 nm. A considerable base line shift was also observed between the spectrums of the three species. The four high absorption regions (Figure 1) correspond closely to the high NIR absorption regions of B. napus (Canola) oil viz. 1150 to 1250 nm, 1650 to 1800 nm and 2250 to 2380 nm (Hansen, 1985) and are in agreement with various other reports that have described the location of NIR regions specific to vegetable oils (Kumar et al., 2003, Mika et al., 2003, Miller et al., 1962). Although theoretically, the 1100 to 1800 nm region carries sufficient information as it covers the protein (1735 nm) and water (1450 nm) absorption region (Pallot et al., 1999, Panford and deMan, 1990, Rittiron et al., 2004). However, such information related specifically to Brassica seed protein and moisture corresponding NIR absorption is not available.

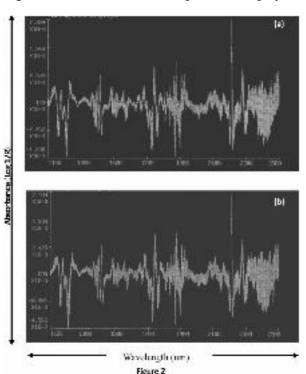
The oil signal in *Brassica* seeds is considerably weak and in several reports on Brassica seed analysis using NIRS, the variability of NIR absorption spectrum within a species, has been related to difference in growing season and site (Hansen, 1985) and due to the spectral characteristics of the sample itself (Sato et al., 1991, Shenk and Westerhause, 1993). Along with this the spectral properties of the seed are governed by several complex interactions between various factors such as plant genotype, growing environment and agronomic practices (Tiwari et al., 1974). This situation warrants the use of full spectrum information for NIRS analysis of biochemical components in Brassica seeds, and the need for signal improvement using mathematical procedures such as the 2<sup>nd</sup> derivative transformations.

2<sup>nd</sup> derivative transformation is the most exploited spectral data correction tool used for calibration development for various seed components in brassicas. However, the choice of the mathematical treatment (gap width and segment size) is largely dependent on the chemo-metric software being used for regression and the seed

component for which the calibration is being developed (Van Deynze and Pauls, 1994, Velasco and Moellers, 1998, Velasco and Mollers, 2002, Velasco et al., 1996, Velasco et al., 1995). Selection of specific wavelengths is the common approach till date for calibration development and these calibrations have been reported to be relatively accurate (Velasco et al., 1999a, 1998). Alternately, it has been reported that full spectrum information can successfully produce accurate calibrations for several seed components (Velasco et al., 1999b, Velasco et al., 1998b). In the present study, five 2nd derivative transformations with varying gap width and segment size were used for signal improvement specifically base line, noise and scatter correction (Figure 2), and these resulted in a significant reduction in spectral variation within the species and between species. Such effective reduction in the within – class variation has also been

Figure 2: Second derivative transformation of the original Log 1/R spectrum.

a)  $2^{nd}$  derivative transformed *B. juncea* seed spectrums (gap width = 2, segment size = 2 nm) b)  $2^{nd}$  derivative transformed seed spectrums for the three species combined (gap width = 2, segment size = 2 nm), total 840 spectrums displayed.



reported earlier by using similar spectral manipulations (Tiwari et al., 1974, Velasco et al., 1997, Wang et al., 1999, Welle et al., 2007). However, the transformation of original spectral data may also give rise to artefacts that may lead to misinterpretation of the original absorption values<sup>42</sup>. In this situation the use of different treatment transformed spectral data (for eg. varying the gap width and segment size) for regression analysis with the wet chemistry or reference method data is perhaps the only viable option for choosing the correct spectral manipulation to be applied for accurate routine analysis.

A comparison of the solvent extraction method and the NMR based oil content estimation was done for the seed samples of the three Brassica species. The single factor analysis of variance revealed that for the three species, there was no significant difference between the oil content values obtained by the two methods (based on F-test for equality of variance: P> 0.05). The SEL for oil content estimated by the two methods was also low for each of the three species (B. juncea = 1.63 %, B. napus = 0.59 % and B. rapa = 0.48 %). For this reason, NMR was chosen as the reference method for development of calibrations.

Various 2<sup>nd</sup> derivative spectral manipulations were evaluated for development of reliable calibrations, initially for oil and moisture content estimation in B. juncea samples. The cross validation statistics for oil content estimation implicated that though the SECV (2.26 %) was higher for 2, 2 (gap, segment size) 2<sup>nd</sup> derivative transformed spectral data, the R<sup>2</sup> was higher (0.91) and the SEC was lower (1.4 %) as compared to the rest of the spectral manipulations. Similarly for moisture content also the same  $2^{nd}$  derivative spectral treatment (2, 2: gap, segment size) was observed to be most appropriate (Table 2). Based on these observations it was concluded that calibrations based on the 2nd derivative spectral transformation using segment size of two and gap width of 2 nm was most appropriate for reliable estimation of these seed constituents. Therefore, this transformation was then applied to the original  $\log (1/R)$  spectrum of the remaining two

Table 2. Calibration statistics for oil and moisture content of B. juncea samples using various math-
ematical treatments for 2 <sup>nd</sup> derivative transformation of 385 seed samples spectra with the reference
method values of oil (ranging from 21.9 to 45.9%) and moisture content (ranging from 5.2 to 9.1%).

Mathema	tical treatment	S	ECV <sup>Ú</sup>		R <sup>2 €</sup>	S	EC ,
Gap width (nm)	Segment size (number)	Oil	Moisture	Oil	Moisture	Oil	Moisture
2	0	1.57	0.50	0.79	0.60	2.11	0.55
2	2	2.26	0.16	0.91	0.83	1.40	0.37
2	3	1.70	0.14	0.88	0.70	1.61	0.43
2	4	1.70	0.16	0.88	0.76	1.61	0.43
3	3	1.63	0.11	0.83	0.65	1.92	0.50

1.

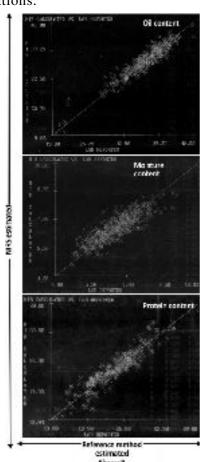
2

3.SECV = Standard error of Cross Validation.

4. SEC = Standard error of Calibration

5.  $R^2$  = Coefficient of determination

Figure 3: Reference method Vs. NIRS oil, moisture and protein content estimated by the *B. juncea*, *B. rapa* and *B. napus* combined spectra calibrations.



species and the joint spectral data file of the three species. The PLS calibrations were then worked out for the three seed constituents (Figure 3).

## Oil content estimation

The *B. rapa* calibration equation for oil content estimation was observed to be superior as compared to the rest of the two species; *B. juncea* and *B. napus*, and the combined calibration for the three species based upon the low SECV (1.48), SEC (0.30) and the high R<sup>2</sup> value (0.99). However, based on SEP/SD ratio comparison, the combined species calibration (SEP/SD=0.89) was observed to be relatively more accurate as compared to the rest of the calibrations for the three species (Table 3).

Velasco et al41 have reported cross validation statistics for single seed estimation of oil content in B. napus (SECV = 1.98,  $R^2 = 0.94$ , SEP = 1.87 and SEP/SD = 0.39). Our results of the combined species calibration show similar or better performance of NIR based oil content estimation  $(SECV = 1.30, R^2 = 0.94, SEP = 1.81 \text{ and } SEP/SD$ = 0.89). Similarly for B. napus bulk samples (120g), Daun et al<sup>22</sup> have reported R<sup>2</sup> of 0.99 and SEP/SD = 0.19 for the developed calibrations, however, the sample size used for the calibration development and for routine estimation is four times higher as compared to that reported by us (300 mg). Similar to our strategy of including more than one seasons harvest seeds in the calibration set, Greenwood et al. (1999) have reported the development of oil content estimation calibrations in B. napus (SECV

= 0.77, SEC = 0.61 and  $R^2$  = 0.98) using similar equipment but different chemometric software. The  $R^2$  value (greater than 0.91) for the seed oil content estimation using NIRS in the present study is higher than that reported for rapeseed-mustard ( $R^2$  = 0.87) (Williams and Norris, 1987). To the best of our knowledge, the calibration of NIRS for oil content estimation for *B. rapa* or for a combined calibration for the three species has not been reported as yet.

## **Moisture content estimation**

Similar to the oil content estimation, the calibration equation developed for B. rapa seed moisture content was observed to be most accurate (SECV = 0.20,  $R^2$  = 0.98, SEC = 0.11) as compared to the rest of the calibrations developed for other species, or for combined spectral data for the three species. However, the combined species calibration was observed to have lowest SEP/SD ratio (0.88) as

compared to the rest of the calibrations (Table 3). Although the seed moisture content is an important contributor to the total seed weight (4 to 9%, our results) and is important from commercial value and storage point of view (Barnes *et al.*, 1989), the seed moisture content estimation using NIRS has been reported recently only for *B. napus* (Bandel

et al., 1991).

## **Protein content estimation**

Among the three species, the calibration equation developed for B. juncea de-oiled meal protein content was observed to be most accurate (SECV = 3.77,  $R^2 = 0.99$ , SEC = 0.31) as compared to the rest of the calibrations developed for other species or for combined spectral data for the three species. However, the combined species calibration was

Table 3, Calibration statistics for oil moisture and protein content in Brassica samples with 2<sup>nd</sup> derivative spectral transformation using gap width of 2nm and segment size of two.

Oil content								
1520004000	No of	Reference met	hod values (%)	De transcolor	0240	58/0/12/5	36045	54570
Species	No. of spectra	Mean ± std deviation	Range	SECV	$\mathbb{R}^2$	SEC *	SEP	SD
B. juncea	385	$36.2 \pm 3.4$	21.9-45.9	2.26	0.91	1.40	1.30	1.38
В. париз	325	$37.4 \pm 3.1$	26.7-42.9	2.63	0.91	1.35	1.21	1.50
B. rapa	130	$38.0 \pm 4.3$	20.5-44.4	1.48	0.99	0.30	0.29	0.28
Combined B. junceaB. napusand B. rapa	840	36.9 + 3.5	20.5-45.9	1.30	0.94	1.18	1.81	2.02
Moisture content								
	No. of	Reference met	hod values (%)	Carrier of	- 20	100	-	
Species	spectra	Mean ± std deviation	Range	SECV	R <sup>2</sup>	SEC	SEP	SD
B. juncea	385	$7.0 \pm 0.6$	5.2-9.1	0.16	0.83	0.37	0.35	0.36
B. napus	325	$6.2 \pm 0.7$	4.2-8.7	0.18	0.85	0.38	0.37	0.38
B. rapa	130	$5.7 \pm 0.6$	4.6-8.8	0.20	0.98	0.11	0.10	0.11
Combined B. JunceaB. napusınd B. rapa	840	$6.5 \pm 0.8$	4,2-9.1	0.12	0.87	0.39	0.53	0.61
De-oiled meal protein con	tent							
Species	No. of spectra	Reference met Mean ± std devisation	hod values (%) Range	SECV	$\mathbb{R}^2$	SEC	SEP	SD
B. juncea	385	$43.8 \pm 2.6$	36.0-49.1	3.77	0.99	0.31	0.31	0.29
B. napus	325	$39.6 \pm 6.8$	22.7-47.7	18.25	0.99	0.46	0.41	0.42
В. гара	130	$38.3 \pm 4.4$	29.0-48.9	7.81	0.79	3.01	2.64	2.67
Combined B. junceaB. napusınd B. rapa	840	$40.8 \pm 5.4$	22.7-49.1	12.19	0.91	2.18	1.99	2.12

SECV = Standard error of Cross Validation, \* SEC = Standard error of Calibration, R<sup>2</sup> = Coefficient of determination, SEP = Standard error of performance. SD = Standard Deviation.

observed to have lowest SEP/SD ratio (0.93) as compared to the rest of the calibrations (Table 3). Our results are similar to Velasco and Mollers<sup>44</sup> who have reported a SECV = 0.87,  $R^2$  = 0.96, SEC = 0.81 and SEP/SD ratio = 0.28 for single seed estimation of protein content and Daun et al<sup>22</sup> [SEP/SD = 0.15] for bulk samples of *B. napus*. However, our results of combined species calibration present a higher SECV (12.19) primarily because of high protein content variation in the samples of *B. napus* used in the calibration set. The SEP/SD ratio obtained by us (0.93) however, suggests that the developed calibration is practically accurate for protein content estimation.

Based upon the cross validation statistics discussed above, we observed that the calibrations derived using the combined spectral data of the three species were reliable for the estimation of oil, moisture and protein content. The validation of the developed calibrations in terms of routine NIRS analysis results in comparison to respective primary reference methods was performed. Seed samples of ten genotypes of B. juncea, B. napus and B. rapa (other than those included in the calibration set) were used for this purpose. Each genotype was represented by three randomly selected 300 mg seed samples. Therefore, a total of 90 Brassica seed samples were first evaluated for the three seed components by routine NIR analysis and then by the respective reference methods. A strong positive correlation was observed between the NIR estimation and reference method estimation based upon  $r^2$  value (greater than 0.85; Table 4). The low SEC and the non-significant difference as observed by the single factor analysis of variance (P > 0.05) for the three seed components; oil, protein and moisture, analysed by primary reference method and NIRS, establishes the reliability of the NIRS calibrations for the estimation of these seed components (Table 4).

To the best of our knowledge this is the first report of a combined multiple species calibration based on a heterogeneous sample set (132 genotypes of the three *Brassica* species, with 2 years harvest, totalling to 840 seed samples having yellow/brown

Table 4 Real time analysis validation of B. junceaB. rapasand B. napusmknown seed samples using calibration developed with 2<sup>rd</sup> derivative (jpp width=2nm and segment size-2) spectral transformation of combined species spectra

		Car American ( a)	1000						1		-	The course when the course account to	Total Property	Court 1 Co	
Species	NIK	NMR		~	ь	MIK	Over desire		~	Ь	NIR	K, etchi N	SEC	٦,	24
B. junosa	36.3041.130**	35.91 (0.56)	1.45	0.90	0.79	5.00 -0.55	6.08±0.55 (4.80,7.35)	0.65	0.93	0.20	(43.50 58.30)	50,961,136,141,141,141,141,141,141,141,141,141,14	2.07	160	96.0
S. napus	\$7.08.4.2.28 (33.040.45)	37.76±2.74 (38.87.43.01)	90	0.85	0.29	\$20±045 (301,680)	5.85 ± 0.45 (4.66.6.72)		0.92	0.74	H 23,50 L4 16 (45,23,50 L4)	52.95±4 15 (45.50,99.60)	1.15	960	0.30
В. гаря	WR1423)	3341±166 (3343-42.05)	3	160 0	0.77	\$ %±0.46 (4.50-6.61)	\$ 64.1.0 % (\$604.6.45)		06.0	0.43	10.79 - 1.98	7991 1.7%	1.62	0.89	060
Linear regress	inear regression equations for NIR and refer	or MR and n	elèreno	rence method	Pe								300000000000000000000000000000000000000		
	Oil cont	202				Moistur	Moisture content				Protein content	ntent			
В. јилсеа	y = 10.2	$y = 10.29 \pm 0.72x$				y= 3.67	7 + 0.04x				y = 1.03x	y = 3.67 + 0.04x $y = 1.03x - 1.8$			
B. napus	y-1.01	×66.0+				y-2.64	4+0.54X				y-6.73+	0.88X			
B. rapa	y = 1.36	v = 1.36 + 0.65x				y-8.73	3+0.55x				y-1.07x	3.18			

Each data point represents mean — standard deviation recorded from 30 seed samples obtained from 10 different genotypes (hal had not been

included in the calibration set.

3. \*\* Values in parenthesis represent range.

Findicates P-values obtained from single factor analysis of variance for the reference method and the NIRS estimation.

seed coat colour). The strategy used and the NIRS calibration equations developed in this study permit the simultaneous analysis of oil, protein and moisture content of rapeseed- mustard seeds in a non-destructive, fast, cost effective and reliable way. The developed calibrations are of immense utility for non-destructive and efficient screening of seed components for *Brassica* quality breeding programs.

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